

SERIES 45 GI FANS

WITH RUGGED RADIAL-BLADE WHEELS



- Capacities to 100,000 CFM
- Static pressures to 46"WG
- Temperatures to 1000°F.



SERIES 20 GI FANS

- Capacities to 77,000 CFM
- Static pressures to 22"WG



SERIES 30 GI FANS

- Capacities to 95,000 CFM
- Static pressures to 32"WG



COMPACT GI FANS

- Capacities to 2,200 CFM
- Static pressures to 14"WG



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SERIES 45 GI FANS

...for industrial air-moving and material-handling applications

This bulletin covers only Series 45 GI Fans, one of four **nyb** radial-blade fan lines which cover a wide range of performance and application requirements. The design parameters and standard features of Series 45 GI Fans are listed below.

- 22" through 85" wheel diameters
- 13" to 49" inlet diameters
- Up to 46" static pressure
- Capacities to 100,000 CFM
- Temperatures to 1000°F.



Size 364
Arrangement 1
Series 45 GI Fan

AIR MOVING APPLICATIONS

- Pollution control
- Pneumatic conveying
- Oven and dryer exhaust
- Fluidizing fans
- Combustion air
- Kiln exhaust

TYPICAL USER INDUSTRIES

- Chemical industry
- Pulp and paper
- Forest products
- Petrochemical
- Food processing
- Pharmaceutical
- Primary metals
- Printing

STANDARD FEATURES

Welded construction—provides rigidity for rugged industrial applications. Sizes 224 through 294 welded housings and bases are bolted together. These sizes can be rotated to other discharge positions if required.

Lifting eyes—on all sizes for ease of handling.

Flanged inlets and flanged outlets—with holes on all sizes [see page 13 for standard hole locations].

Bearings—ball or spherical roller bearings selected for extended service life over operating range [see page 13 for size and type].

Shafting—turned, ground, and polished shafting is straightened to close tolerance to minimize “run out” and ensure smooth operation.

Precision balancing—Series 45 GI Fan wheels are dynamically balanced before final assembly, all fans are fine-tune balanced at as-ordered operating speeds.

Shaft seal—ceramic-felt shaft seals are standard...multiple-seal elements compressed between metal backing plate and retainer...elements can be easily split for field replacement.

OPTIONAL FEATURES

Belt drive or direct drive—Fans are available in Arrangement 1 and 8. For direct drive, special wheel construction is used to match the performance requirements with motor speeds.

Inlet box—bolt-on type inlet box available on all sizes.

Dampers—three types: inlet-box damper, inlet damper, and outlet damper [see page 4].

Split housings—to allow access to the wheel with minimal duct removal required.

Heat fan construction—special design allows for airstream temperatures up to 800°F. for DH wheels and 1000°F. for LS and RIM wheels [see page 5].

Abrasion resistance—special design of LS and RIM wheels provides material-handling abrasion resistance [see page 5].

Spark-resistant construction—three types of special construction available for all sizes [see page 5].

CHOICE OF TWO WHEEL DESIGNS



DH WHEEL

Available in Sizes 224 through 854.

Unique, high-efficiency radial wheel utilizes curved blades and a tapered frontplate to minimize turbulence and control flow through the wheel. Can be used for airstreams with moderate dust loads that do not contain large particles or wet, sticky materials. Performance is stable from wide-open to completely closed-off.



LS/RIM WHEEL

LS Wheel – Sizes 224 through 364.

RIM Wheel – Size 404 through 854.

Rugged, radial-blade design best for material-conveying applications with airstreams that contain coarse material or heavy dust and particulate matter. As with the DH wheel, the LS wheel provides stable airflow performance over the entire pressure range, from wide-open to completely closed-off.

ARRANGEMENTS AND DRIVE METHODS

Series 45 GI Fans are available in Arrangement 8 with wheel and housing modifications to accommodate required performance at direct drive motor or turbine speed. Refer to separate **nyb** Engineering Supplement for details on how to select special width LS and RIM designs.

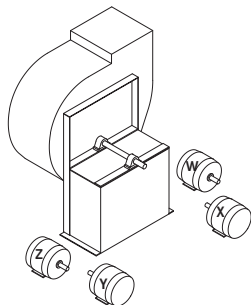
Arrangement 8 construction includes driver sub-base integrated with fan bearing pedestal providing a unitary package in which driver is direct-coupled to the fan shaft with a flexible coupling.

Arrangement 1 construction can also be used for direct drive by providing a separate motor base [by others] in the field.

Standard fan construction is good for temperatures to 300°F. For higher temperatures, see page 6.

AMCA STANDARD MOTOR POSITIONS

Motor positions are independent of fan rotation and discharge positions and are determined by viewing fan from drive end.



Arrangement 1 fans are used most frequently for V-belt drive installations. Standard fan construction is good for temperatures to 300°F. For higher temperatures, see page 6.

In the lower horsepower ranges, V-belt drive selection is relatively simple, but as horsepower requirements increase, V-belt drive selection becomes more complicated and requires more consideration of the drive's effect on fan and motor bearings.

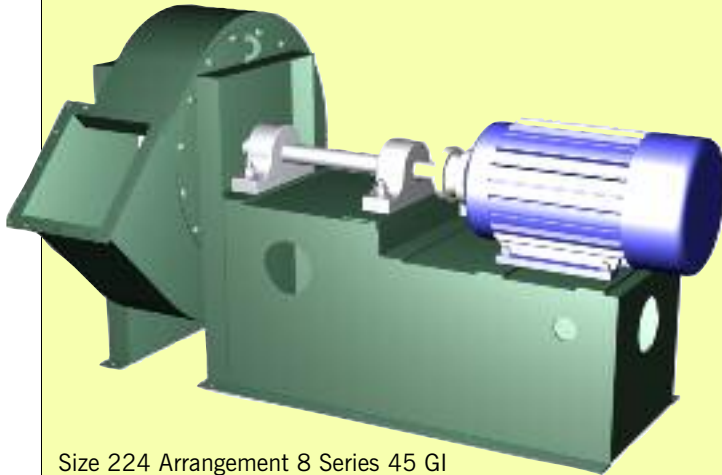
For higher horsepower V-belt drive applications, consult **nyb**.

Although there are exceptions to every rule, there are a few general recommendations to remember.

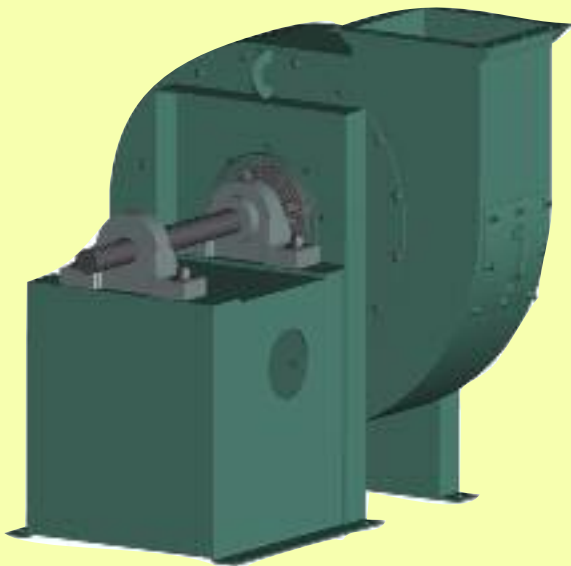
1. 3600 RPM motors are not generally recommended for a belt drive above 20 HP.
2. 1800 RPM motors are not generally recommended for a belt drive above 300 HP.
3. When motors 125 HP and larger are to be used with belt driven fans, **nyb** requires that the motor manufacturer:
 - a. Recommend the minimum diameter motor sheave that may be used.
 - b. Recommend the maximum motor sheave width that may be used.

With the above information from the motor manufacturer, the drive may be selected. All customer-supplied drives over 300 HP require approval from **nyb**.

ACCESSORIES



Size 224 Arrangement 8 Series 45 GI Fan with motor, shaft and bearing, and flanged outlet.



Size 224 Arrangement 1 Series 45 GI Fan with motor, shaft and bearing, bolted cleanout door, and flanged outlet.

SAFETY EQUIPMENT

Safety accessories are available from **nyb**, but selection of the appropriate devices is the responsibility of the system-designer who is familiar with the particular installation, or application, and can provide for guards for all exposed moving parts as well as protection from access to high-velocity airstreams. Neither **nyb** nor its sales representatives is in a position to make such a determination. Users and/or installers should read "Recommended Safety Practices for Air Moving Devices" as published by the Air Movement and Control Association International, Arlington Heights, Illinois.

- **BELT GUARD, SHAFT GUARD, AND COUPLING GUARD**
See separate **nyb** Safety Equipment Bulletin.

- **CLEANOUT DOOR**

Flush-bolted or raised-bolted doors [to allow for insulation] are available. Located at approximately 3:00 and 9:00 o'clock positions opposite discharge as standard.

- **DRAIN**

1½" threaded tank flange located at lowest point in housing scroll.



- **UNITARY BASE**

Structural steel base provides common support for fan, motor, and drive components...also available with spring-type or rubber-in-shear isolators...flexible duct connections are necessary with isolation bases.

- **INLET BOX AND INLET BOX DAMPER**

Inlet box—an inlet box is often used to accomplish a 90° turn into the fan inlet. A properly designed inlet box will provide minimal and predictable entry losses normally associated with a 90° turn located at the fan inlet...see separate **nyb** Catalog Sheet for details.

Parallel-blade inlet-box damper—spins the air in direction of wheel rotation, providing greater power savings at reduced loads than with outlet dampers. See separate **nyb** Catalog Sheet for details and **nyb** Engineering Letter for damper-selection information.

CAUTION: The use of inlet boxes in material-handling applications is not recommended as the inlet box may act as a settling chamber.

- **EXTERNAL INLET VANE DAMPER**

External vane construction for flange mounting to fan inlet...available for Sizes 294 and larger. The vanes spin the air in direction of wheel rotation, providing greater power savings at reduced loads than with outlet dampers. Recommended for use with DH wheel and with relatively clean airstreams. Maximum temperature: 800°F.

See separate **nyb** Engineering Letter for damper selection information.

- **OUTLET DAMPERS**

Outlet dampers are available for use with all Series 45 GI Fans. Outlet dampers are available with parallel or opposed-blade construction.

Standard outlet-damper construction includes removable linkage and casing side to allow for replacement of bushings, bearings, and vanes. Optional flanged ball bearing or stuffing-box construction allows damper selection to suit the application. See separate **nyb** Catalog Sheet for complete damper details and **nyb** Engineering Letter for damper-selection information.

- **SPLIT HOUSINGS**

Sizes 334 and larger are available with split housings...bars are welded to housing to permit bolting sections together. Inlet and outlet connections do not have to be removed except the outlet connection must be removed on Up Blast fans.

MODIFICATIONS

ABRASION-RESISTANT CONSTRUCTION

For LS and RIM wheel designs

The following modifications are available to increase service life when fan is subjected to abrasion or erosion from air-borne contaminants.

ASTM A-514 blades—wheel blades fabricated to alloy steel with 321 minimum Brinell hardness.

Checkerplate blades—wheel blades fabricated of four-way floor plate.

Scroll liners—removable liners of ASTM A-514 alloy are bolted to housing interior...split housing required.

HANDLING CORROSIVES

Industrial exhaust and process applications are sometimes more difficult due to the presence of corrosive fumes or particulate. Alternate alloy construction or special paint systems can usually provide some degree of longer life.

Series 45 GI Fans with LS or RIM wheels can be constructed with airstream parts of 304, 316, or 347 stainless steel. 316 stainless steel generally provides the best corrosion resistance of the three types available. However, the effectiveness of any particular alloy can best be judged by the user's experience in his or similar applications.

A separate **nyb** Engineering Letter provides basic information regarding the different types of coatings that are available for fan equipment. That information may assist the user in determining the specific coating that may serve his purposes. However, **nyb** cannot guarantee the suitability of a coating for a particular application.

SPARK-RESISTANT CONSTRUCTION

There is no method of construction that can guarantee against the potential of producing sparks in fans. We can only use spark-resistant materials and manufacturing techniques that tend to minimize the potential of two or more components making contact which may produce sparks. Refer to **nyb** Engineering Letter for additional information and limitations of SRC. The following types of construction are available:

AMCA A [AIRSTREAM] SRC

To include all airstream parts constructed of a spark-resistant alloy...maximum temperature: 200°F.

AMCA B [WHEEL] SRC

To include the fan wheel constructed of a spark-resistant alloy and a buffer plate around the housing shaft-hole opening...maximum temperature: 200°F.

AMCA C [BUFFER] SRC

To include buffer rings adjacent to the wheel front and back, and a buffer plate around the housing shaft-hole opening...maximum temperature: 800°F.

ALL TYPES SRC

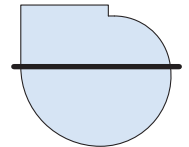
Fan must be constructed so that no bearings, drive components, or electrical apparatus are located in the airstream. User must electrically ground all fan and system components. Refer to Engineering Letter 15 for the full meaning and limits of spark-resistant construction.

SPLIT-HOUSING CONSTRUCTION

Sizes 334 and larger are available with split housings...bars are welded to housing to permit bolting sections together. Inlet and outlet connections do not have to be removed except as noted.

TYPE A

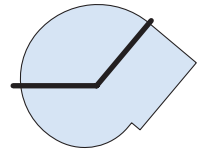
**Bottom Horizontal
Up Blast (shown)
Down Blast**



Horizontal split allows removal of top section without disturbing inlet connection...outlet connection must be broken on Up Blast fans only.

TYPE B

**Top Horizontal
Top Angular Down
(shown)
Bottom Angular Up
Top Angular Up**



Split allows removal of pie-shaped section without disturbing inlet or outlet connections.

HEAT-FAN CONSTRUCTION

Successful operation of fans at elevated temperatures requires consideration of two main factors.

1. Effect of temperature on wheel maximum safe speeds [see page 6].
2. Effect of air density on aerodynamic performance [see page 6].

Heat fan modifications include shaft coolers and shaft-cooler guards. Standard fan construction also provides a gap between the fan housing and the bearing pedestal that retards the conduction of heat to the bearings. When operating temperature exceeds 300°F., high-temperature paint is furnished.

Series 45 GI heat fans with mild steel LS or RIM wheels or standard high-strength steel DH wheels have a maximum temperature limit of 800°F. LS and RIM wheels can be constructed with A-572-50/60 alloy to maintain standard safe speed limits to 800°F.

Series 45 GI Fans with LS or RIM wheels can be made suitable for 1000°F. operation by providing stainless steel wheels and shafts.

SELECTION OF SERIES 45 GI FANS

The selection of a General Industrial Fan involves consideration of a number of factors. Initially, the type of wheel must be selected. For airstreams with moderate dust loads, the DH wheel is often chosen because of its higher operating efficiency. The LS/RIM wheel is more suited for airstreams containing material and particulate but is not as efficient as the DH wheel.

CORRECTIONS FOR AIRSTREAMS OTHER THAN STANDARD DENSITY [.075 lbs./cu. ft.]

The performance tables on pages 7 through 12 give fan performance based on air at 70°F. at sea level at a density of .075 lbs./cu. ft. If the airstream density is other than .075 lbs./cu. ft., corrections must be made to static pressure and brake horsepower.

CALCULATING FANS AT TEMPERATURES OTHER THAN 70°F.

Chart IV gives factors for correcting pressure and brake horsepower for temperatures other than 70°F.

EXAMPLE:

1. Require 10,000 CFM at 20" SP at 600°F. at sea level.
2. Chart IV indicates a 2.00 factor for 600°F.
3. Select the fan for 40" SP[20" x 2.00] at 70°F.
4. Divide 70°F. brake horsepower by 2.00 to determine BHP at conditions.

CALCULATING FANS AT ALTITUDES OTHER THAN SEA LEVEL [29.92 in. Hg]

Correcting for altitude is the same as for temperature except using the factors in Chart V.

CORRECTION FOR DENSITY RAREFICATION

When negative static pressure exists on the inlet side of a fan, additional correction for a lower density should be made. When negative pressure is less than 20", this factor is usually considered negligible unless the system designer is calculating to extremely close tolerances. Chart VI shows correction factors for negative inlet pressure. The factors apply to static pressure and brake horsepower in the same manner as temperature and altitude corrections.

HANDLING GASES OTHER THAN AIR

Whenever the fan airstream is made up of gases other than standard air, the density of the airstream must be determined for accurate fan selection. In addition to the type of gases in the airstream, the amount of moisture or material in the airstream affects density and needs to be taken into account. Engineering handbook reference is frequently required to calculate the densities in such applications. Consult your **nyb** representative for assistance.

The performance tables on the following pages are based on an airstream at 70°F. at sea level at a density of .075 lbs./cu. ft. When a fan handles other than air at a density of .075 lbs./cu. ft., a correction factor must be considered.

CHART I MAXIMUM SAFE SPEEDS OF DH, LS, AND RIM WHEELS AT 70°F.

Size	Speed
224	3800
264	3600
294	3090
334	2770
364	2500
404	2285
454	2000
504	1810
574	1590
644	1420
714	1280
784	1170
854	1070

CHART II TEMPERATURE CORRECTION FACTORS FOR MAXIMUM SAFE SPEEDS OF LS AND RIM WHEELS

Temperature °F.	Materials of construction					
	Mild steel	950X/ 960X*	Aluminum	304 SST	316 SST	347 SST
70	1.00	1.00	1.00	1.00	0.95	1.00
200	1.00	1.00	0.97	0.89	0.92	1.00
300	1.00	1.00	—	0.82	0.88	0.99
400	1.00	1.00	—	0.78	0.86	0.97
500	0.97	1.00	—	0.75	0.83	0.97
600	0.94	1.00	—	0.73	0.80	0.97
700	0.91	1.00	—	0.71	0.78	0.96
800	0.82	1.00	—	0.70	0.77	0.96
900	—	—	—	0.68	0.76	0.95
1000	—	—	—	—	0.75	0.94

Note: When more than one correction is made, the factors are combined by multiplying the factors.

CHART III TEMPERATURE CORRECTION FACTORS FOR MAXIMUM SAFE SPEEDS OF DH WHEELS

Temp. °F.	Materials of construction	
	Standard high- strength steel	Aluminum
70	1.00	1.00
200	1.00	0.97
300	1.00	—
400	1.00	—
500	0.99	—
600	0.95	—
700	0.91	—
800	0.87	—

CHART IV SP AND BHP CORRECTION FACTORS FOR TEMPERATURE [°F.]


Temp.	Factor
-50°	0.77
-25°	0.82
0°	0.87
20°	0.91
40°	0.94
60°	0.98
70°	1.00
80°	1.02
100°	1.06
120°	1.09
140°	1.13
160°	1.17
180°	1.21
200°	1.25
225°	1.29
250°	1.34
275°	1.39
300°	1.43
350°	1.53
375°	1.58
400°	1.62
450°	1.72
500°	1.81
550°	1.91
600°	2.00
700°	2.19
800°	2.38
900°	2.56
1000°	2.76


CHART V SP AND BHP CORRECTION FACTORS FOR ALTITUDE [ft. above sea level]


Altitude	Factor
0	1.00
500	1.02
1000	1.04
1500	1.06
2000	1.08
2500	1.10
3000	1.12
3500	1.14
4000	1.16
4500	1.18
5000	1.20
5500	1.22
6000	1.25
6500	1.27
7000	1.30
7500	1.32
8000	1.35
9000	1.40
10000	1.45

CHART VI SP AND BHP CORRECTION FACTORS FOR RAREFICATION [negative inlet pressure]

SP	Factor
5"	1.01
10"	1.03
15"	1.04
20"	1.05
25"	1.07
30"	1.08
35"	1.09
40"	1.11

714 DH				Inlet diameter: 41" O.D.				Wheel diameter: 71¼"															
				Outlet area: 9.17 sq. ft. inside				Wheel circumference: 18.65 ft.															
CFM	OV	26"SP		28"SP		30"SP		32"SP		34"SP		36"SP		38"SP		40"SP		42"SP		44"SP		46"SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
38000	4144	945	225	975	241	1006	260	1040	280	1067	297	1095	316	1125	336	1151	354	1178	374	1206	396	1230	414
41500	4526	953	244	984	262	1017	283	1044	301	1077	323	1103	341	1131	361	1160	383	1185	403	1211	424	1238	446
45000	4907	963	265	992	283	1027	306	1056	326	1083	346	1111	367	1141	390	1168	412	1191	431	1221	456	1246	478
48500	5289	973	285	1006	308	1035	329	1066	352	1092	371	1122	396	1150	419	1175	440	1202	463	1229	488	1253	510
52000	5671	984	308	1013	329	1043	352	1076	378	1103	400	1132	424	1155	444	1182	469	1211	495	1237	520	1260	542
55500	6052	997	333	1025	354	1054	378	1085	403	1111	426	1138	450	1167	476	1193	501	1220	528	1245	552	1271	579
59000	6434	1010	358	1039	382	1070	408	1096	432	1124	457	1150	482	1178	508	1203	533	1229	560	1252	585	1277	611
62500	6816	1021	383	1052	409	1079	434	1107	460	1137	489	1162	514	1188	540	1216	569	1237	593	1263	621		
66000	7197	1032	408	1064	437	1092	464	1120	491	1149	521	1173	546	1198	573	1224	602	1252	633	1273	658		

784 DH				Inlet diameter: 45" O.D.				Wheel diameter: 78¼"															
				Outlet area: 11.06 sq. ft. inside				Wheel circumference: 20.49 ft.															
CFM	OV	26"SP		28"SP		30"SP		32"SP		34"SP		36"SP		38"SP		40"SP		42"SP		44"SP		46"SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
46000	4159	861	272	888	292	917	314	947	339	971	360	997	382	1024	406	1048	428	1072	452	1098	478	1120	500
50000	4521	868	294	897	317	927	342	952	363	978	387	1006	413	1031	437	1057	463	1080	487	1105	513	1125	534
54000	4882	875	316	905	341	933	366	960	391	988	417	1014	443	1037	467	1062	493	1088	522	1110	547	1134	574
58000	5244	887	343	915	368	942	393	970	421	993	445	1018	470	1043	498	1070	528	1095	556	1116	581	1138	608
62000	5606	895	367	924	395	949	421	976	448	1002	475	1028	505	1053	532	1078	563	1101	590	1125	620	1146	647
66000	5967	905	394	933	422	960	451	985	479	1012	509	1038	539	1061	567	1085	597	1107	625	1130	655	1153	686
70000	6329	916	423	941	449	969	481	994	509	1023	543	1047	573	1069	601	1092	632	1116	664	1138	694	1161	726
74000	6691	925	450	953	482	978	511	1004	543	1032	578	1055	608	1080	640	1102	671	1125	703	1146	733		
78000	7052	937	482	965	515	989	545	1014	577	1041	612	1063	642	1087	675	1111	710	1137	748	1156	778		

854 DH				Inlet diameter: 49" O.D.				Wheel diameter: 85¼"															
				Outlet area: 13.13 sq. ft. inside				Wheel circumference: 22.32 ft.															
CFM	OV	26"SP		28"SP		30"SP		32"SP		34"SP		36"SP		38"SP		40"SP		42"SP		44"SP		46"SP	
		RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
50000	3808	784	298	811	322	836	346	863	372	887	397	913	425	936	450	960	477	979	501	1006	533	1028	560
55000	4189	792	326	817	350	843	377	868	403	894	431	917	458	942	488	964	514	987	543	1006	568	1031	601
60000	4570	799	353	825	380	849	407	875	437	900	465	925	496	948	525	969	551	990	579	1012	610	1035	642
65000	4950	805	381	832	411	858	441	882	470	905	498	932	534	954	562	977	594	996	622	1021	658	1042	690
70000	5331	813	411	839	441	866	474	889	504	913	536	939	571	959	600	984	636	1006	669	1025	699	1045	731
75000	5712	823	444	850	478	876	512	898	541	921	574	945	609	967	642	991	678	1011	711	1033	747	1056	786
80000	6093	832	477	860	514	885	549	908	583	930	615	953	651	975	684	1000	726	1020	759	1041	795	1062	833
85000	6474	843	513	869	551	893	586	918	624	939	657	961	693	985	731	1009	773	1028	807	1048	842	1068	881
90000	6855	852	549	878	588	903	627	927	665	950	703	972	739	994	778	1017	820	1035	854	1057	896		

Performance certified is for installation Type D: Ducted inlet, Ducted outlet. Power rating (BHP) does not include transmission losses. Performance ratings do not include the effects of appurtenances (accessories).



ELECTRONIC CATALOG

A complete New York Blower Catalog on one CD. No more manual calculations and bulky product catalogs. A critical tool for all system-designers and engineers who select and specify air-moving equipment.

SELECTION BENEFITS

- Fast, accurate fan selection.
- Automatic altitude, temperature, and density corrections.
- Sound levels by octave band.
- Fan-performance curves.
- Multiple model and size choices.
- Metric or English units.

CATALOG CONTENTS

- Fan-selection program.
- Complete product catalog in PDF including drawings, dimensions, and design specifications.
- Sample guide specifications.
- New York Blower Engineering Letters.
- Installation and Maintenance Manuals.
- Listing of New York Blower representatives.

To obtain your copy of New York Blower's Electronic Catalog contact your local New York Blower representative or go to www.nyb.com and click on *Selection Software*.

MATERIAL SPECIFICATIONS FOR STANDARD STEEL FANS

U.S. STANDARD STEEL GAUGE TO 7 GAUGE – DIMENSIONS [INCHES]

Size	Bare fan wt. [lbs.]	Housing					Wheel									Bearing base			Bearings		Type
		Side		Scroll	Inlet collar	LS/RIM				DH					Side sheets	Base flange	Top plates	Size			
		Sheets	Plates			Blades	Rims	Wts. [lbs.]	WR ²	Front plate	Back plate	Blade	Wts. [lbs.]	WR ²				LS/ RIM	DH		
			Drive	Inlet																	
224	560	7	10	10	7	7	7	-	42	13	10	7	10	63	21	1/4	1/4	3/8	23/16	23/16	D
264	795	7	10	10	7	7	1/4	-	74	31	10	7	10	79	37	1/4	1/4	3/8	27/16	27/16	D
294	1050	1/4	10	10	1/4	7	1/4	-	93	49	7	7	10	104	70	1/4	1/4	3/8	21 1/16	21 1/16	D
334	1445	1/4	-	10	1/4	7	1/4	-	129	85	7	1/4	10	158	120	3/8	3/8	1/2	21 5/16	21 1/16	D
364	1745	1/4	-	7	1/4	7	1/4	-	150	113	7	1/4	10	186	180	3/8	3/8	1/2	21 5/16	21 5/16	G
404	2115	1/4	-	7	1/4	7	1/4	1/4	288	391	1/4	1/4	7	263	330	3/8	3/8	1/2	37/16	21 5/16	G
454	2860	1/4	-	7	1/4	7	3/8	1/4	474	898	1/4	1/4	7	352	520	3/8	3/8	1/2	31 5/16	37 1/16	G
504	3490	1/4	-	7	1/4	7	3/8	1/4	570	1223	1/4	1/4	7	424	812	3/8	1/2	1/2	31 5/16	31 5/16	G
574	4575	1/4	-	7	1/4	7	3/8	1/4	752	2586	1/4	3/8	7	657	1635	3/8	5/8	1/2	47/16	31 5/16	G
644	5750	1/4	-	1/4	1/4	1/4	3/8	1/4	1056	3451	1/4	3/8	1/4	866	2765	3/8	5/8	1/2	41 5/16	47 1/16	G
714	6795	1/4	-	1/4	1/4	1/4	3/8	1/4	1237	4967	1/4	3/8	1/4	1127	4152	3/8	5/8	1/2	57/16	41 5/16	G
784	7975	1/4	-	1/4	1/4	1/4	3/8	1/4	1565	7648	1/4	3/8	1/4	1319	6032	3/8	5/8	1/2	57/16	41 5/16	G
854	9320	1/4	-	1/4	1/4	1/4	3/8	1/4	1798	9763	1/4	3/8	1/4	1533	8504	3/8	5/8	1/2	6	57/16	G

D – Link-Belt P-300.

G – Link-Belt P-LB6800.

nyb reserves the right to substitute bearings of equal rating.

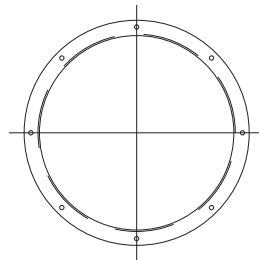
1. All sheet and plate steel is AISI 1017.
2. Wheel hubs are cast steel or fabricated steel.
3. Alternate materials or coatings may require changes in specifications.
4. Shafting is ASTM A-108, grade 1045 turned, ground, polished and straightened.

FLANGED INLET OPTION

Furnished with holes starting on vertical centerline.

Inlet bar sizes:

- Sizes 224-364..... 1/4 x 1 1/2
- Sizes 404-854..... 1/4 x 2

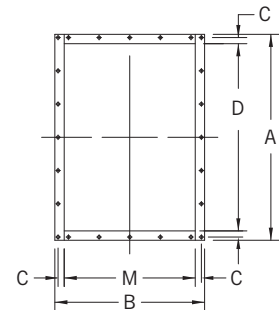


FLANGED OUTLET OPTION

Holes furnished on 4" centers on centerline.

Outlet flange sizes:

- Sizes 224-364... 1 1/2 x 1 1/2 x 3/16
- Sizes 404-854... 2 x 2 x 3/16



DIMENSIONS [INCHES]

Size	I.D.*	B.C.	O.D.	Holes	
				No.	Dia.
224	12 5/8	14 1/2	16	8	7/16
264	14 5/8	16 1/2	18	8	7/16
294	16 5/8	18 1/2	20	8	7/16
334	18 5/8	20 1/2	22	16	7/16
364	20 5/8	22 1/2	24	16	7/16
404	22 5/8	25	27	16	9/16
454	25 5/8	28	30	16	9/16
504	28 5/8	31	33	16	9/16
574	32 5/8	35	37	16	9/16
644	36 1/2	39	41	24	9/16
714	40 1/2	43	45	24	9/16
784	44 1/2	47	49	24	9/16
854	48 1/2	51	53	24	9/16

*Dimension shown is I.D. of inlet collar.

DIMENSIONS [INCHES]

Size	A	B	C	D*	M*	Holes	
						No.	Dia.
224	16	13 3/4	7/8	13	10 3/4	12	7/16
264	18	15 3/8	7/8	15	12 3/8	16	7/16
294	19 7/8	17	7/8	16 7/8	14	16	7/16
334	21 3/4	18 5/8	7/8	18 3/4	15 5/8	16	7/16
364	23 3/4	20 1/4	7/8	20 3/4	17 1/4	20	7/16
404	26 7/8	23	1 1/8	22 7/8	19	24	9/16
454	29 3/4	25 3/8	1 1/8	25 3/4	21 3/8	24	9/16
504	32 3/4	27 7/8	1 1/8	28 3/4	23 7/8	24	9/16
574	36 5/8	31 1/8	1 1/8	32 5/8	27 1/8	32	9/16
644	40 5/8	34 1/2	1 1/8	36 5/8	30 1/2	32	9/16
714	44 3/8	37 5/8	1 1/8	40 3/8	33 5/8	36	9/16
784	48 3/8	40 7/8	1 1/8	44 3/8	36 7/8	40	9/16
854	52 1/4	44 1/8	1 1/8	48 1/4	40 1/8	44	9/16

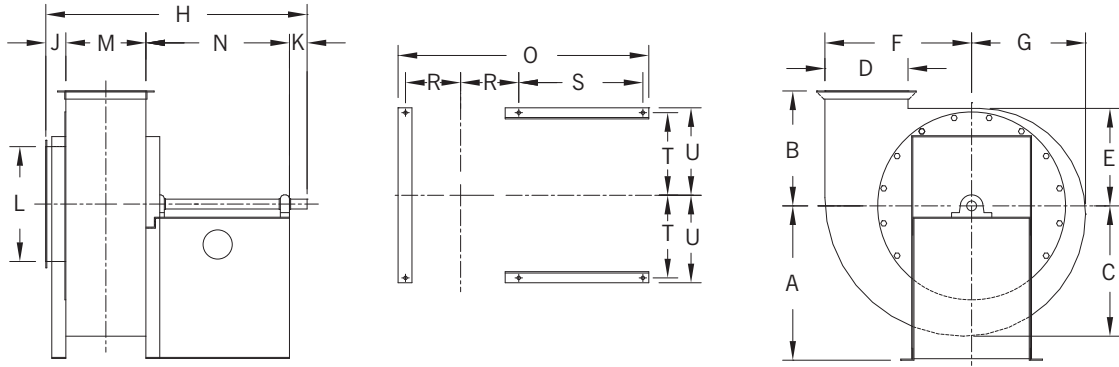
*Dimension shown is inside flange, outside outlet. Deduct housing material thickness to determine inside dimension of discharge.

DIMENSIONS

M and D are outside housing dimensions.
 L dimension is inlet I.D.
 J is from housing side over flange.
 Arrangement 8 requires special base dimensions.
 Dimensions not to be used for construction unless certified.
 Tolerance: $\pm 1/8$

ARRANGEMENT 1

SIZES 224-294



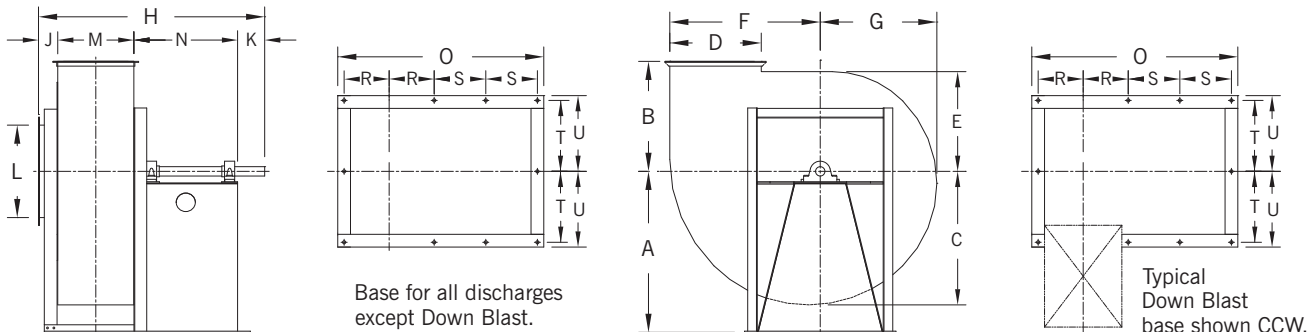
DIMENSIONS [INCHES]

Size	Wheel dia.	A	B	C	D	E	F	G	H	J	K	L	M
224	22 ⁵ / ₈	25 ¹ / ₂	16 ¹ / ₂	18 ⁷ / ₈	13	14	21 ¹ / ₄	16 ³ / ₈	44 ⁵ / ₈	3 ³ / ₈	5	12 ⁵ / ₈	10 ³ / ₄
264	26 ¹ / ₈	28	18 ¹ / ₂	21 ³ / ₄	15	16 ¹ / ₈	24 ¹ / ₂	18 ⁷ / ₈	46 ³ / ₄	4 ³ / ₈	5 ¹ / ₂	14 ⁵ / ₈	12 ³ / ₈
294	29 ⁵ / ₈	32 ¹ / ₂	21	24 ⁵ / ₈	16 ⁷ / ₈	18 ¹ / ₄	27 ³ / ₄	21 ³ / ₈	48 ⁷ / ₈	4 ³ / ₈	6	16 ⁵ / ₈	14

Size	N	O	R	S	T	U	a	b	c	d	Shaft dia.	Keyway	Base holes
224	22 ¹ / ₂	36 ³ / ₈	7	19 ³ / ₈	10 ⁷ / ₈	11 ³ / ₄	17 ⁵ / ₈	26 ⁵ / ₈	20	15 ¹ / ₄	2 ³ / ₁₆	1/2 x 1/4	9/16
264	24 ¹ / ₂	41	8 ³ / ₈	20 ³ / ₈	12 ¹ / ₄	13 ¹ / ₈	20 ¹ / ₄	30 ³ / ₈	23	17 ¹ / ₂	2 ⁷ / ₁₆	5/8 x 5/16	3/4
294	24 ¹ / ₂	42 ⁵ / ₈	9 ¹ / ₈	20 ³ / ₈	13 ⁵ / ₈	14 ¹ / ₂	23	34 ³ / ₈	26 ¹ / ₈	19 ⁷ / ₈	2 ¹¹ / ₁₆	5/8 x 5/16	3/4

ARRANGEMENT 1

SIZES 334-454

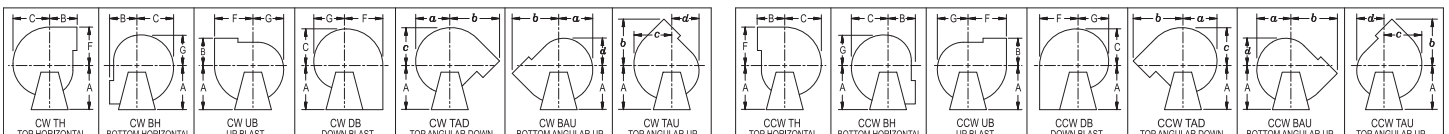


DIMENSIONS [INCHES]

Size	Wheel dia.	A	B	C	D	E	F	G	H	J	K	L	M	N	O	R
334	33	32 ³ / ₄	23	27 ³ / ₈	18 ³ / ₄	20 ³ / ₈	30 ⁷ / ₈	23 ⁷ / ₈	52 ¹ / ₂	4 ³ / ₈	6 ¹ / ₂	18 ⁵ / ₈	15 ⁵ / ₈	26	49 ³ / ₄	9 ⁷ / ₈
364	36 ¹ / ₂	36 ¹ / ₄	25 ¹ / ₂	30 ¹ / ₄	20 ³ / ₄	22 ¹ / ₂	34 ¹ / ₈	26 ³ / ₈	56 ¹ / ₄	5 ¹ / ₂	7	20 ⁵ / ₈	17 ¹ / ₄	26 ¹ / ₂	54	11 ¹ / ₄
404	40	40	28	33 ¹ / ₄	22 ⁷ / ₈	24 ³ / ₄	37 ³ / ₈	29	60 ¹ / ₂	5 ¹ / ₂	7 ¹ / ₂	22 ⁵ / ₈	19	28 ¹ / ₂	57 ³ / ₄	12 ¹ / ₈
454	45 ¹ / ₈	45	31 ¹ / ₂	37 ¹ / ₂	25 ³ / ₄	27 ⁷ / ₈	42 ¹ / ₄	32 ⁵ / ₈	65 ³ / ₈	5 ¹ / ₂	8	25 ⁵ / ₈	21 ³ / ₈	30 ¹ / ₂	62 ¹ / ₈	13 ³ / ₈

Size	S	T	U	a	b	c	d	Shaft diameter		Keyway		Base holes
								LS/RIM	DH	LS/RIM	DH	
334	13	15 ⁷ / ₈	17 ⁵ / ₈	25 ³ / ₄	38 ¹ / ₈	29 ¹ / ₄	22 ³ / ₈	2 ¹⁵ / ₁₆	2 ¹¹ / ₁₆	5/8 x 5/16	5/8 x 5/16	3/4
364	13 ¹ / ₄	17 ¹ / ₂	19 ³ / ₄	28 ¹ / ₂	42 ¹ / ₈	32 ¹ / ₄	24 ⁵ / ₈	2 ¹⁵ / ₁₆	2 ¹⁵ / ₁₆	5/8 x 5/16	5/8 x 5/16	7/8
404	14 ¹ / ₄	19 ³ / ₈	21 ⁵ / ₈	31 ¹ / ₈	46 ¹ / ₄	35 ³ / ₈	27	3 ⁷ / ₁₆	2 ¹⁹ / ₁₆	7/8 x 7/16	5/8 x 5/16	7/8
454	15 ¹ / ₈	21 ¹ / ₄	23 ¹ / ₂	35 ³ / ₈	52 ¹ / ₄	40	30 ⁵ / ₈	3 ¹⁵ / ₁₆	3 ⁷ / ₁₆	7/8 x 7/16	3/4 x 3/8	7/8

FAN DISCHARGES – VIEWED FROM DRIVE SIDE



Clockwise—angular discharges at 45°

Counterclockwise—angular discharges at 45°

ARRANGEMENT 1

SIZES 504-644

DIMENSIONS

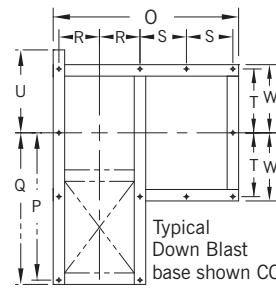
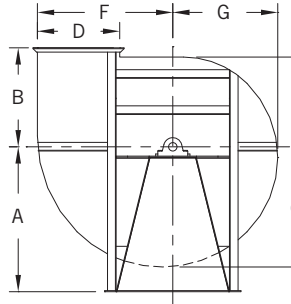
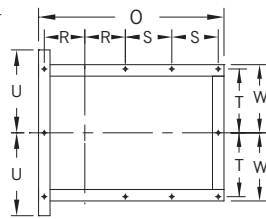
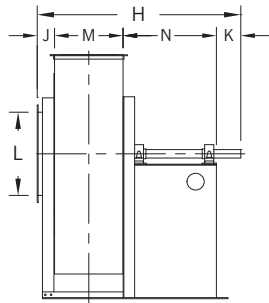
M and D are outside housing dimensions.
L dimension is inlet I.D.

J is from housing side over flange.

Arrangement 8 requires special base dimensions.

Dimensions not to be used for construction unless certified.

Tolerance: $\pm 1/8$



Base for all discharges except Down Blast.

Typical Down Blast base shown CCW.

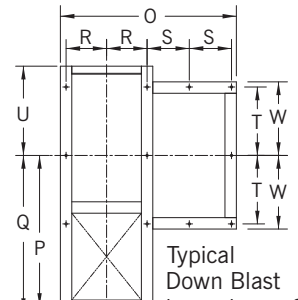
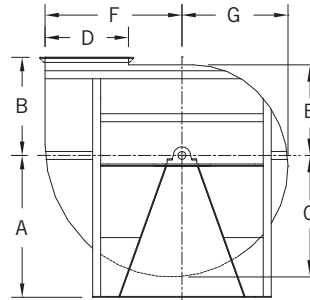
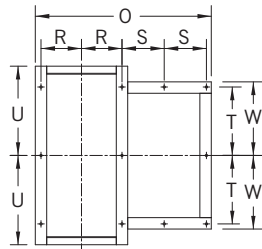
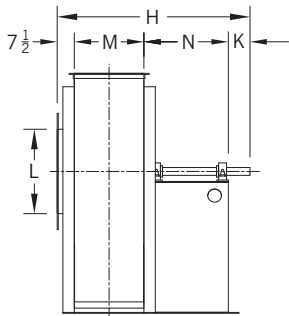
DIMENSIONS [INCHES]

Size	Wheel dia.	A	B*	C	D	E	F	G	H	J	K	L	M	N	O	P	Shaft diameter				Keyway		Base holes									
																	RIM	DH	RIM	DH												
504	50 1/2	50 1/2	34 1/2	42	28 3/4	31 1/4	47 1/4	36 5/8	71 1/8	6 1/4	8 1/2	28 5/8	23 7/8	32 1/2	64 3/8	49 1/4	51 1/4	14	16 1/4	22 1/4	31 3/8	24 1/4	39 3/8	57 3/4	44 5/8	34 1/8	31 5/16	31 5/16	1 x 1/2	1 x 1/2	1	
574	57 1/2	57 1/2	39	47 5/8	32 5/8	35 5/8	53 5/8	41 5/8	77 5/8	7 1/4	9	32 5/8	27 1/8	34 1/4	71 3/8	56 1/8	58 5/8	16 1/8	17 1/8	25	35 3/4	27 1/2	44 3/4	65 5/8	50 3/4	38 3/4	47/16	31 5/16	31 5/16	1 x 1/2	1 x 1/2	1
644	64 3/8	64	43	53 3/8	36 5/8	39 7/8	60 1/8	46 5/8	84 1/2	7 1/2	9 1/2	36 1/2	30 1/2	37	77 1/2	62 3/8	65 1/8	17 3/4	18 1/2	30	39 1/8	32 1/2	50 1/4	72 7/8	57	43 1/2	41 5/16	47/16	1 1/4 x 5/8	1 x 1/2	1	

*For Down Blast discharge, use A dimension for B.

ARRANGEMENT 1

SIZES 714-854



Base for all discharges except Down Blast.

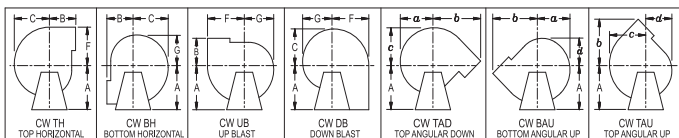
Typical Down Blast base shown CCW.

DIMENSIONS [INCHES]

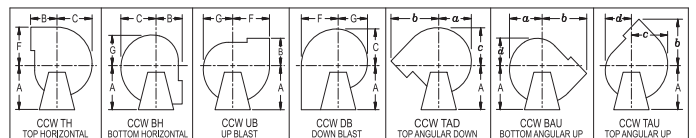
Size	Wheel dia.	A							B	C	D	E	F	G	H	K	L	M	N
		TH	BH	UB	DB	TAD	BAU	TAU											
714	71 1/4	54	71	61 1/2	47 1/2	50	65	57 1/2	47 1/2	59	40 3/8	44 1/8	66 1/2	51 1/2	91 1/8	10	40 1/2	33 5/8	40
784	78 1/4	59	77	67	52	54 3/4	71	63	52	64 5/8	44 3/8	48 3/8	73	56 5/8	98 7/8	10 1/2	44 1/2	36 7/8	44
854	85 1/4	64	83	73	57	60	78 1/2	69	57	70 1/2	48 1/4	52 5/8	79 1/2	61 5/8	106 5/8	11	48 1/2	40 1/8	48

Size	O	P	Q	R	S	T	U	W	a	b	c	d	Shaft diameter		Keyway	Base holes
													RIM	DH		
714	83 1/4	69	71 1/2	19 3/8	20	33 1/2	43 1/2	35 3/4	55 1/2	80 5/8	62 7/8	48	57/16	41 5/16	1 1/4 x 5/8	1
784	90 1/2	75 1/2	78	21	22	36 1/2	47	38 3/4	60 7/8	88 1/2	69	52 3/4	57/16	41 5/16	1 1/4 x 5/8	1
854	97 3/4	82	84 1/2	22 1/2	24	39 1/2	50 1/2	41 3/4	66 3/8	96 5/8	75	57 3/8	6	57/16	1 1/4 x 5/8	1

FAN DISCHARGES – VIEWED FROM DRIVE SIDE



Clockwise—angular discharges at 45°



Counterclockwise—angular discharges at 45°

COMPLETE SELECTION OF AIR-MOVING EQUIPMENT

The New York Blower Company offers thousands of different types, models, and sizes of air-moving equipment. Contact your nyb representative for assistance in identifying the best fan for your application.



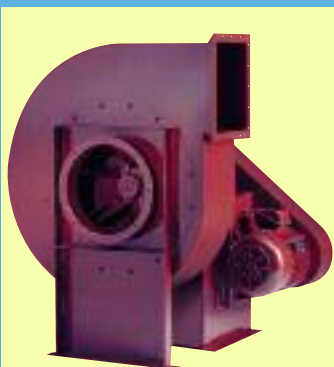
AIR-HANDLING [AXIAL]

For the ideal handling of clean to moderately dirty airstreams. Commercial and industrial HVAC, drying and cooling systems, fume extraction, and process-heat removal are typical applications.



FIBERGLASS REINFORCED PLASTIC [FRP]

Choice of performance and duty for corrosive gas streams. Applications include chemical process, wastewater treatment, laboratory hood exhaust, and tank aeration.



DUST/MATERIAL HANDLING

Wide range of duty available with unique fan lines capable of handling light dust to heavy material. Typical applications include dust-collection and high-pressure process along with material-conveying.

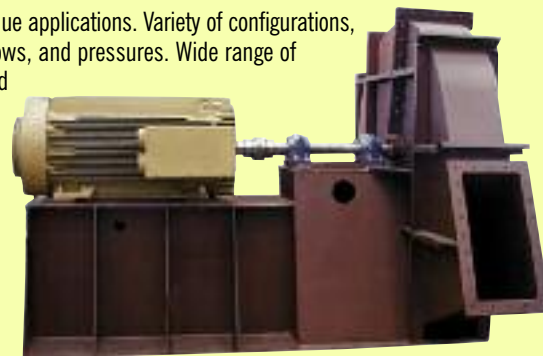


AIR-HANDLING [CENTRIFUGAL]

Designed for clean to moderately dirty gas streams. Commercial and industrial HVAC, process cooling, light material-conveying, heat removal, and dryer exhaust are just a few of the numerous sample applications.

CUSTOM PRODUCTS

Designed for unique applications. Variety of configurations, temperatures, flows, and pressures. Wide range of modifications and accessories are available to meet the most demanding specifications.



Leading the industry forward since 1889



ROOF VENTILATORS

Including both hooded and upblast ventilators, propeller fans, and centrifugal roof exhausters. These units are ideal for industrial, commercial, and institutional applications.



HEATING PRODUCTS

Industrial-duty steam unit heaters with steam heating coils are available for facility heating and process-heat transfer.



PROCESS/FAN COMPONENTS

Plug fans, plenum fans, wheels, inlet cones, and housings for a wide variety of OEM applications. Process/fan components are used in air-handling units, ovens, dryers, freezer tunnels, and filtration systems.